

S240866



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

654.2801

Job Sheet 204546-A



Part No: 654.2801

Job Qty: 3 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 12/16/19

Job Tracking No:

Due Date: 12/18/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG 654.2800 Rev.N/C IPP Rev. A 19.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
190	Powdercoat - 6 Fire Red - B4B <i>1205475</i>	3 pcs	12/18/19	12/18/19	0.00	0.15	Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	<i>BR 19-12-16</i>
							Powdercoat - 4 - B4B	
200	QC 3	3 pcs	12/18/19	12/18/19	0.00	0.00	QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	<i>DAS</i>
							QC 3 - 2	<i>81</i>
							QC 3 - 28	<i>9-89</i>
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	
							QC 3 - 61	
							QC 3 - 81	
230	Packaging 3-1 - Stock - B4B	3 pcs	12/18/19	12/18/19	0.00	0.00	Packaging 3 - 1 - B4B	
							Packaging 3 - 2 - B4B	
							Packaging 3 - 3 - B4B	
							Packaging 3 - 4 - B4B	
							Packaging 3 - 5 - B4B	
							Packaging 3 - 6 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S240866



Part: 654.2801

Job No: 204546-A

Serial No/Batch: S240291

Revision: N/C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/17/19

DEC 17 2019

				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B	DAS				
				Packaging 3 - 25 - B4B	78				
				Packaging 3 - 26 - B4B	9-89 DEC 17 2019				
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B	DEC 16 2019				
				240 QC 21 - SA	3 pcs	12/18/19	0.00 0.00	QC 21 - SA - 21	DAS
								QC 21 - SA - 70	21
								QC 21 - SA - 53	9-89
				Part Op 190 - Powder coat - 6 Fire Red START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____					
				Descriptions: 200 - (QC3- Inspect Part Finish)					
				230 - (Identify as per dwg & Stock Location: _____)					
240 - (QC21- Final Inspection - Work Order Release)									
Job BOM									
Job BOM records could not be found.									
Job Allocations									
Job Allocations could not be found.									

57460

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

split

654.2801
Job Sheet 204546



Part No: 654.2801

Job Qty: 10 pcs

Part Name: Bracket Assembly



Part Weight: 0 lbs

Status: New

Priority: AOG

Job Created: 12/12/19

Job Tracking No:

Due Date: 12/16/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG 654.2800 Rev.N/C IPP Rev. A 19.11.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	10 pcs		12/16/19	0.17	2.00	Waterjet - Flow		<i>dc 19/12/14</i>
120	QC 2	10 pcs		12/16/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		<i>dc 19/12/14</i>
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		

Rush!!!

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130 QC 8	10 pcs	12/16/19	0.00 0.00	QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	B.e 19-12-H
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
135 Small Fab - Brake NC - B4B	10 pcs	12/16/19	0.00 1.67	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	DAS
				Small Fab - 3 - B4B	30
				Small Fab - 4 - B4B	9-89
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
140 QC 5	10 pcs	12/16/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	DAS
				QC 5 - 40	DEC 16 2019
				QC 5 - 61	9-89
Plex 12/12/19 11:46 AM Dart.Renwick.Jennifer					

145 Handfinish - 1-1 Chemical-B4B	10 pcs	12/18/19	0.00 0.67	QC 5 - 81	
				Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	SA DEC 16 2019
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
146 QC 7	10 pcs	12/18/19	0.00 0.00	QC 7 - 10	
				QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	BL 19-10-16.
				QC 7 - 36	
				QC 7 - 37	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	

150 Small Fab - 2 - B4B	10 pcs	12/16/19	0.00 1.00	QC 5 - 81	
				Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	DEC 16 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
160 QC 5	10 pcs	12/16/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	DAS
				QC 5 - 68	DEC 16 2019 68
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
170 Handfinish - 1-1 Chemical- B4B	10 pcs	12/16/19	0.00 0.67	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 -	

DAS
03
9-89

594

145

See ATTACHED E-MAIL
FOR Deviation.
ALODINE 1200 Acceptable
J.M. 19.12.12

					QC 7 - 58	
					QC 7 - 59	
					QC 7 - 60	
					QC 7 - 9	
					QC 7 - 68	
					QC 7 - 50	
					QC 7 - 67	
					QC 7 - 40	
					QC 7 - 24	
					QC 7 - 43	
					QC 7 - 61	
					QC 7 - 81	
					QC 7 - 76	
					QC 7 - 79	
150	Small Fab - 2 - B4B	10 pcs	12/18/19	0.00 1.00	Small Fab - 1 - B4B	
					Small Fab - 2 - B4B	
					Small Fab - 3 - B4B	
					Small Fab - 4 - B4B	
					Small Fab - 5 - B4B	
					Small Fab - 6 - B4B	
					Small Fab - 7 - B4B	
					Small Fab - 8 - B4B	
					Small Fab - 9 - B4B	
160	QC 5	10 pcs	12/18/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
190	Powdercoat - 6 Fire Red - B4B	10 pcs	12/18/19	0.00 0.50	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	
					Powdercoat - 4 - B4B	
200	QC 3	10 pcs	12/18/19	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	

NOT REQUIRED
12-12-19

BA 19-12-16

DAS
03
9-09

Seq 146

						B4B	
						Handfinish - 1 - 18 - B4B	
						Handfinish - 1 - 19 - B4B	
						Handfinish - 1 - 20 - B4B	
						Handfinish - 1 - 21 - B4B	
						Handfinish - 1 - 22 - B4B	
180	QC 7	10 pcs	12/16/19	0.00	0.00	QC 7 - 10	
						QC 7 - 13	
						QC 7 - 14	
						QC 7 - 15	
						QC 7 - 17	
						QC 7 - 18	
						QC 7 - 19	
						QC 7 - 2	
						QC 7 - 28	
						QC 7 - 3	
						QC 7 - 30	
						QC 7 - 34	
						QC 7 - 36	
						QC 7 - 37	
						QC 7 - 41	
						QC 7 - 47	
						QC 7 - 48	
						QC 7 - 51	
						QC 7 - 58	
						QC 7 - 59	
						QC 7 - 60	
						QC 7 - 9	
						QC 7 - 68	
						QC 7 - 50	
						QC 7 - 67	
						QC 7 - 40	
						QC 7 - 24	
						QC 7 - 43	
						QC 7 - 61	
						QC 7 - 81	
						QC 7 - 76	
						QC 7 - 79	
190	Powdercoat - 6 Fire Red - B4B	10 pcs	12/16/19	0.00	0.50	Powdercoat - 1 - B4B	
						Powdercoat - 2 - B4B	
						Powdercoat - 3 - B4B	
						Powdercoat - 4 - B4B	
200	QC 3	10 pcs	12/16/19	0.00	0.00	QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	

See ATTACHED E-MAIL
POWDER COAT Available 12/17/12

						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	
						QC 3 - 9	
						QC 3 - 40	
						QC 3 - 19	
						QC 3 - 43	
						QC 3 - 24	
						QC 3 - 61	
						QC 3 - 81	
	230 Packaging 3-1 - Stock - B4B	10 pcs	12/18/19	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B							
Packaging 3 - 4 - B4B							
Packaging 3 - 5 - B4B							
Packaging 3 - 6 - B4B							
Packaging 3 - 7 - B4B							
Packaging 3 - 8 - B4B							
Packaging 3 - 9 - B4B							
Packaging 3 - 10 - B4B							
Packaging 3 - 11 - B4B							
Packaging 3 - 12 - B4B							
Packaging 3 - 13 - B4B							
Packaging 3 - 14 - B4B							
Packaging 3 - 15 - B4B							
Packaging 3 - 16 - B4B							
Packaging 3 - 17 - B4B							
Packaging 3 - 18 - B4B							
Packaging 3 - 19 - B4B							
Packaging 3 - 20 - B4B							
Packaging 3 - 21 - B4B							
Packaging 3 - 22 - B4B							
Packaging 3 - 23 - B4B							
Packaging 3 - 24 - B4B							
Packaging 3 - 25 - B4B							
Packaging 3 - 26 - B4B							
Packaging 3 - 27 - B4B							
Packaging 3 - 28 - B4B							
Packaging 3 - 29 - B4B							
Packaging 3 - 30 - B4B							
Packaging 3 - 31 - B4B							
Packaging 3 - 32 -							
						Plex 12/16/19 10:01 AM dart.boucher.sylvie	

					B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
240 QC 21 - SA	10 pcs	12/16/19	0.00	0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 110 - 1-Cut as per Dwg Dwg Rev: N/C Prog Rev: N/C 2-Deburr.
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

135 - (Small Fab) 1-Form as per drawing

140 - (QC5- Inspect part completeness to step on W/O)

150 - Assemble as per drawing.

160 - (QC5- Inspect part completeness to step on W/O)

170 - Acid etch and ALODINE as per QSI 005 4.1

180 - (QC7-Inspect Chemical Conversion Coat)

190 - Powder coat - 6 Fire Red START TIME: 1.50 M205 448 OVEN TEMPERATURE: 320° FINISH TIME: 2:20

200 - (QC3- Inspect Part Finish)

230 - (Identify as per dwg & Stock Location: _____)

240 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.063	2024-T3 .063 Sheet	3.4000 sf (.34 ea)	110-Waterjet - Flow - 1	S180490
CR3213-4-3	Rivet, Cherry	40 Ea (4 ea)	135-Small Fab - Brake NC - B4B	
CR3213-4-3	Rivet, Cherry	40 Ea (4 ea)	150-Small Fab - 2 - B4B	F11.03 6042

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M2024T3S.063	3	100	0
135-Small Fab - Brake NC - B4B	CR3213-4-3	40	433	0
150-Small Fab - 2 - B4B	CR3213-4-3	40	433	0

Part Specifications

Specifications could not be found.

Plex 12/12/19 11:46 AM Dart.Renwick.Jennifer

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REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	11-27-19	FOR P. BRAVO

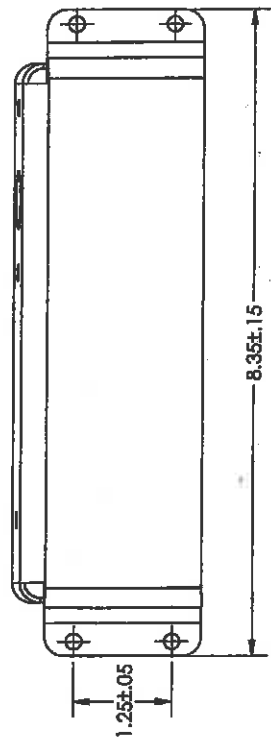
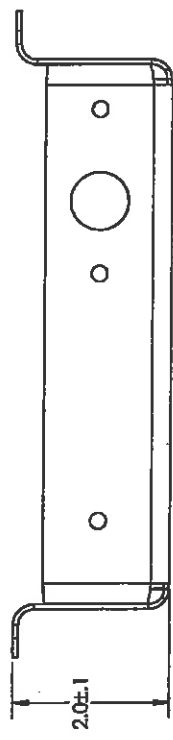
NOTES:

- 1 MATERIAL: ALUMINUM 2024-T3 OR EQUIVALENT
- 2 FINISH: IAW MPP-172 SECTION 3.3. 4.3 AND 5.3: 4-5 mm MAX THICKNESS
- 3 IDENTIFY PER MPP-120
- 4 ALTERNATIVE P/N 601.4049

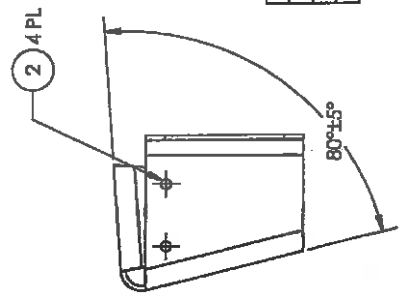
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 204546



654.2810



654.2801



QTY	P/N	DESCRIPTION	MATL	SPEC
4	2	CR2213-4-3	RVET	
1	1	654.2810	BRACKET	
X	X	654.2801	BRACKET ASSY	

PART
3000 ENTERPRISE CT.
VISTA, CA 92081
ARROWSPACE
PARTS DEPARTMENT
TEL: 619-594-1000

BRACKET

TEST COLOR CODE: B 1 07M24
SCALE: NONE

REV. NO. 654.2800
N/C

SHEET 1 OF 2

Jean-Luc Menard

From: Tyler Cross
Sent: Thursday, December 12, 2019 2:02 PM
To: Jennifer Renwick; Steven Hemmerich; Jean Francois Sauve
Cc: Linda Lacelle; Konrad Sauve; Daniel Paquette; Jean-Luc Menard
Subject: RE: Bracket -Potential AOG situation-

The only deviation will be note 2. The N/C drawing is the released version of the drawing.

Deviation: Finish in accordance to QSI005-11L Section 4.1.2.2 Alodine 1200 and Section 4.3 color fire red

Tyler

From: Jennifer Renwick <jrenwick@dartaero.com>
Sent: Thursday, December 12, 2019 8:39 AM
To: Tyler Cross <tcross@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>
Cc: Linda Lacelle <llacelle@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>; Jean-Luc Menard <jmenard@dartaero.com>
Subject: RE: Bracket -Potential AOG situation-

Can you please send me the deviation and confirm the drawing attached is the good one? I will attach to the job.

Thank you,
Jen

From: Jennifer Renwick
Sent: Thursday, December 12, 2019 11:35 AM
To: Jean-Luc Menard <jmenard@dartaero.com>; Daniel Paquette <dpaquette@dartaero.com>; Tyler Cross <tcross@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>
Subject: RE: Bracket -Potential AOG situation-

Will do.

From: Jean-Luc Menard <jmenard@dartaero.com>
Sent: Thursday, December 12, 2019 11:33 AM
To: Daniel Paquette <dpaquette@dartaero.com>; Tyler Cross <tcross@dartaero.com>; Steven Hemmerich <shemmerich@dartaero.com>; Jean Francois Sauve <jfsauve@dartaero.com>; Linda Lacelle <llacelle@dartaero.com>; Konrad Sauve <ksauve@dartaero.com>; Jennifer Renwick <jrenwick@dartaero.com>
Subject: RE: Bracket -Potential AOG situation-

Hi Jen,
Pls issue qty 10 and I will get the w/o from you.
654.2801
THX
JL

